

iINDUO[®] 98C2E-T1 PREMIUM STRETCH

CERTIFICATIONS

FOR ALL FABRICS

OPTION FOR YARNS



CHARACTERISTICS	SPECIFICATIONS	NORMS
COMPOSITION	97% COTTON + 3% ELASTANE	ISO 1833
WEAVE	TWILL	ISO 7211-1
THREAD COUNT (NE)	WARP 100/2 WEFT 80/2 + 40 ELASTANE	ISO 7211-5
TOTAL / USABLE WIDTH (CM/CM) (+/- 1CM)	113 / 110	ISO 5025
MINIMUM NUMBER OF THREADS PER CM	WARP 50 WEFT 30	ISO 7211-2
WEIGHT (G/M ²) / (G/ML) (+/- 3%)	129 / 146	ISO 3801
CARE		ISO 3758:2012

PROPERTIES	SPECIFICATIONS	NORMS
PH	6-8	ISO 3071
TENSILE PROPERTIES (N)	WARP >350 NO DIRECTION FOR STRETCH FABRIC	ISO 13934-1:2015
SLIPPAGE RESISTANCE OF YARNS AT SEAM (MM)	WARP <1MM WEFT <1MM	ISO 13936-2
ABRASION RESISTANCE (NB ROTATIONS)	40 000	ISO 12947-2
SURFACE PILLING, FUZZING OR MATTING BY PILLING BOX (GRADES 1-5)	4	ISO 12945-1
STABILITY TO WASHING (%)	WARP <3 WEFT <3	ISO 5077
DRYING RATE (%/MIN)	-	ISO 17617
DRYING TIME (MIN)	60	
SPRAY TEST	4-5/5	ISO 4920
SPRAY TEST AFTER 20 WASHES	3-4/5	ISO 4920 / ISO 6330

DYEING	SPECIFICATIONS	NORMS
METHODS OF DYEING	YARN DYED	
COLOUR FASTNESS TO LIGHT	-	ISO 105-B02
C.F TO WASHING	4,5	ISO 105-C06
C.F TO DRY RUBBING	4,5	ISO 105-X12
C.F TO WET RUBBING	4,5	ISO 105-X12